



DIVERGENT F9300 CONTACT CEMENT

DESCRIPTION

Divergent F9300 Contact Cement is a brush/roller coat neoprene contact adhesive that is designed for multiple applications. F9300 can be used for nonstructural bonding of wood, metal, rubber, leather, canvas, rigid polyurethane foam, paper honeycomb and many other porous and non-porous surfaces. Recommended for the installation of wall base over non-porous substrates.

SURFACE PREPARATION

Mineral Spirits can be used to clean up excess adhesive or spills.

DIRECTIONS

1. Brush or roller coat in area equipped to exhaust the solvent vapor, introduce as much fresh air as possible during use.
2. All motors and other equipment must be underwriter labeled (UL) explosion proof for operation.
3. Both surfaces should be clean and smooth.
4. Coat both surfaces to be bonded with a pattern uniform in appearance. You MUST have 100% surface coverage including the edges.
5. Allow the adhesive to dry completely before bonding. This will take about 15 to 25 minutes.
6. When dry, the adhesive will feel tacky, but will not transfer to the finger when touched.
7. If the two surfaces do not grab immediately when brought into contact, they have been open too long and have dried too much.
8. You can reactivate the surfaces by applying another thin coat of adhesive over each surface.
9. Force drying is recommended to give the strongest possible bonds and to eliminate variations caused by temperature and humidity.
10. Drying time can be reduced substantially by heating the coated surfaces with hot air, infrared lamps or strip heaters.
11. Exhaust fans are necessary to remove solvent odors.
12. Position the parts carefully because no adjustment is possible after the adhesive makes contact.
13. Apply pressure. A minimum of 40 psi bond pressure is suggested for best results.
14. A pinch roller or rotary press is recommended. If not available, use a three inch rubber hand roller and apply pressure from the center toward edges to avoid air pockets and bubbles.
15. You may trim or rout immediately.
16. It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the end user's intended use.

CLEAN UP

Use Mineral Spirits for dried or wet adhesive.

CAUTION

Mineral Spirits are flammable. Read and follow all precautions on container label.

COVERAGE

120-140 sq ft / gal

PHYSICAL PROPERTIES

Weight/gallon 6.80 lbs Color Cream Flash point Less than 20°F (see caution) Shelf life 12 months min. @ 70°F in un-opened container FOR MORE INFORMATION READ SAFETY DATA SHEET.

PACKAGING

One – Quart · One – Gallon · **KEEP OUT OF REACH OF CHILDREN.**

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WARRANTY

Divergent Adhesives offers a limited warranty for this product when used in accordance with printed specifications. A copy of the limited warranty can be obtained by calling technical service at 877-GLU-DUDE or visiting Divergentadhesives.com.



OUR EXPERIENCE ENSURES YOUR SUCCESS

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